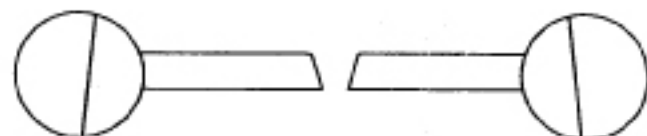


BUILD TWO OUTER WING PANELS AND CENTER SECTION SEPARATELY. ADD GUSSETS TO INSIDE OF CENTER SECTION AT LEADING AND TRAILING EDGES. PIN CENTER SECTION SECURELY IN PLACE, BLOCK UP WINGTIPS AND CEMENT LEADING AND TRAILING EDGES. ADD SPAR JOINER AND OUTSIDE GUSSETS. ADD LOWER 1/16 SQUARE CENTER SECTION CROSSPIECES AFTER FINISHED WING IS LIFTED FROM PLAN.



LANDING GEAR DOOR COVER. CUT 2 FROM BOND PAPER, TISSUE COVER AND ATTACH TO WING BOTTOM.

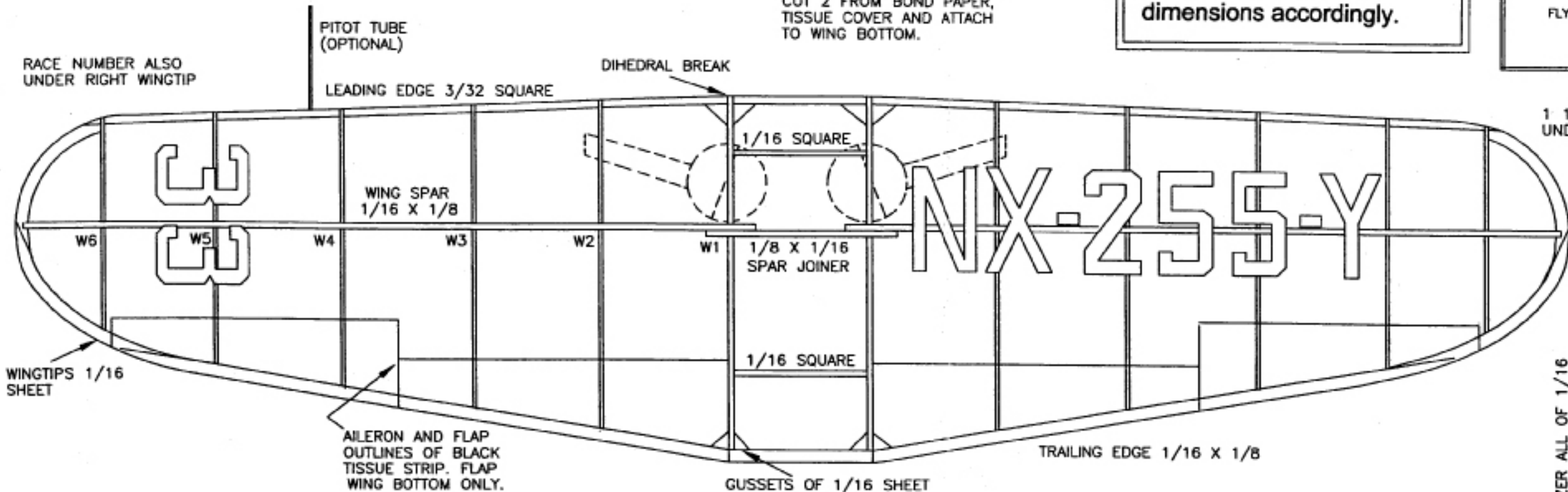
This is a 70 percent scaled version of Tom's original 18" plan. Ratio the shown dimensions accordingly.

BROWN B2

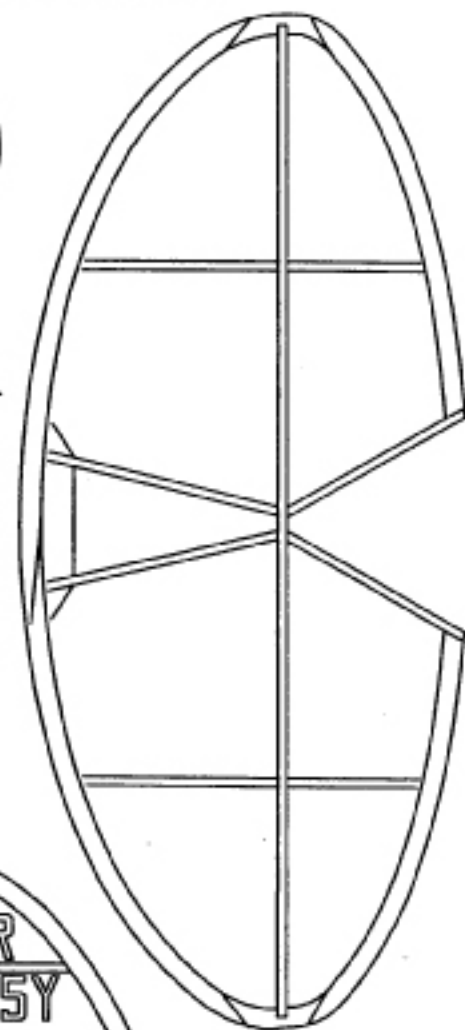
1938 NATIONAL AIR RACES

FLYING ACES CLUB GREVE TROPHY RACE EVENT

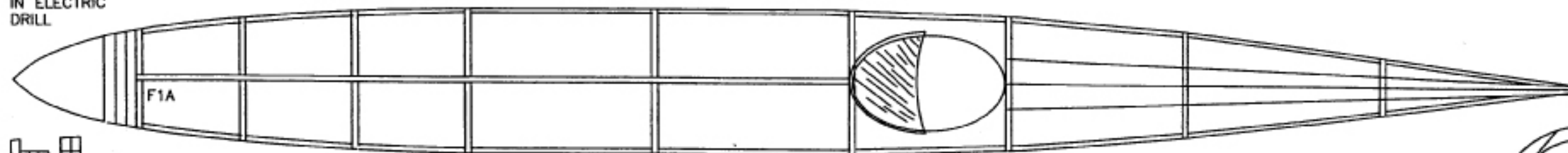
TOM NALLEN 9/90



1 1/4 INCH DIHEDRAL UNDER EACH WINGTIP

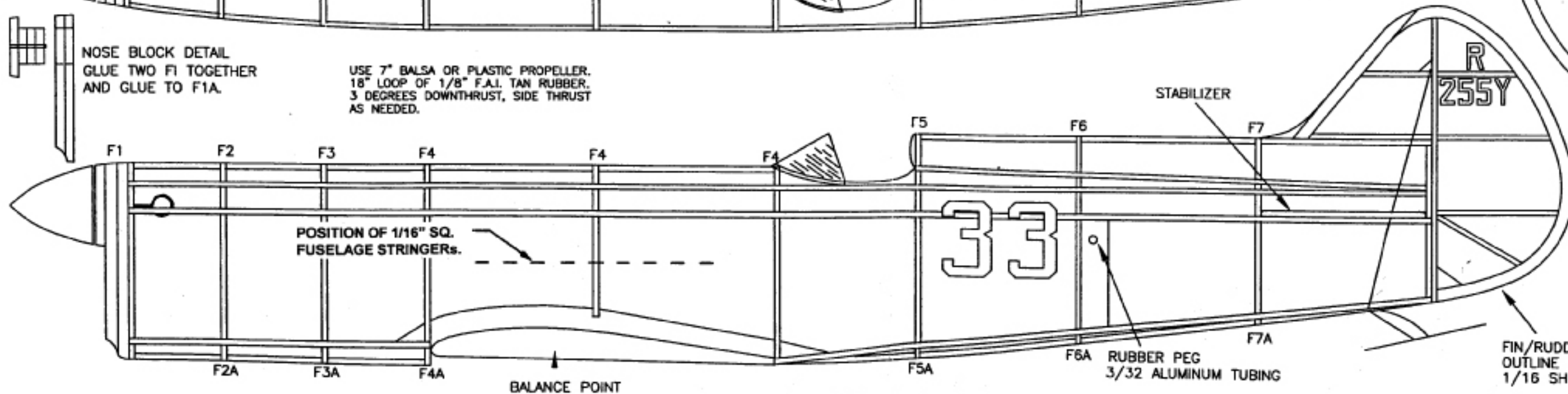


TURN SPINNER IN ELECTRIC DRILL



NOSE BLOCK DETAIL
GLUE TWO F1 TOGETHER AND GLUE TO F1A.

USE 7" Balsa OR PLASTIC PROPELLER. 18" LOOP OF 1/8" F.A.I. TAN RUBBER. 3 DEGREES DOWNTHRUST, SIDE THRUST AS NEEDED.



ENTIRE AIRCRAFT RED WITH BLACK TRIM AND REGISTRATION NUMBERS

See last sheet of plans for formers